

Repair



T-Max 405™

Texture Applicator

309978 Rev. A

580 psi (4.0 MPa, 40 bar) Maximum Fluid Working Pressure

250 psi (1.7 MPa, 17 bar) Maximum Air Working Pressure

Model 248164, Series A

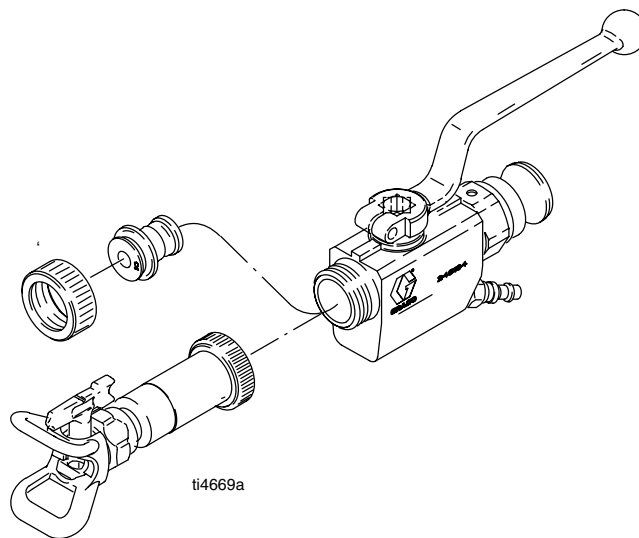
Patents Pending



Read warnings and instructions in
Manual 309973



..... 309973

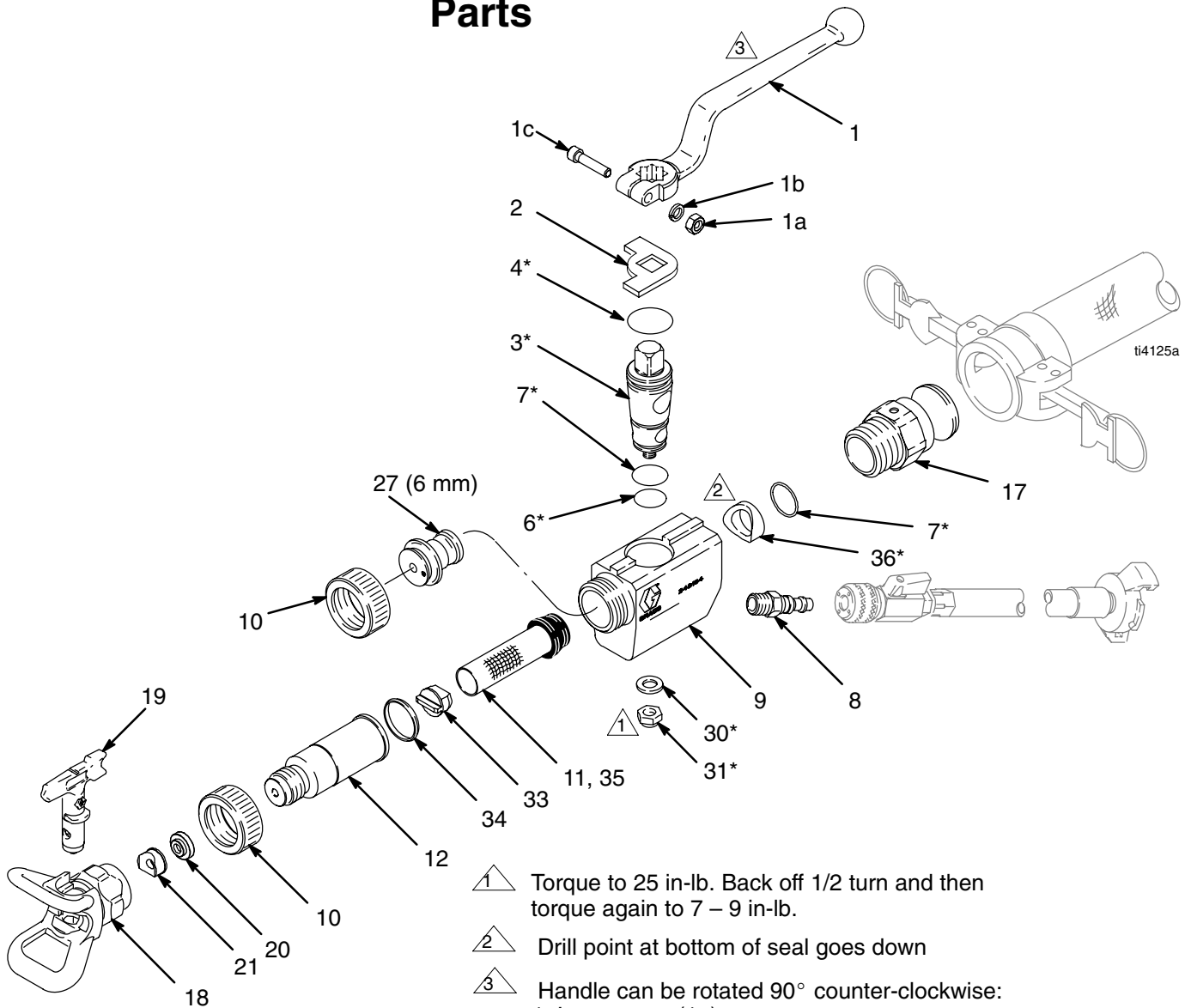


PROVEN QUALITY. LEADING TECHNOLOGY.

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Parts



- ▲ 1 Torque to 25 in-lb. Back off 1/2 turn and then torque again to 7 – 9 in-lb.
- ▲ 2 Drill point at bottom of seal goes down
- ▲ 3 Handle can be rotated 90° counter-clockwise:
 1. Loosen nut (1a).
 2. Keep valve plate (2) and spool (3) fixed and rotate handle 90°.
 3. Tighten nut (1a).

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	15D093	HANDLE, valve includes 1a, 1b, 1c	1	18	243161	GUARD, RAC 5	1
2	15C921	PLATE, valve	1	19	TMX651	TIP, spray, heavy texture	1
3*	15C922	SPOOL, valve	1	20	115524	GASKET	1
4*	118563	O-RING	1	21	195558	SEAT, cylinder	1
6*	115485	O-RING	1	27	248525	NOZZLE, 6 mm rnd	1
7*	155500	O-RING	2	30	15E005	WASHER, plain	1
8	169970	FITTING, air line	1	31	111040	NUT, lock, insert, NYLOCK, 5/16	1
9	15C910	HOUSING, valve	1	33	15D843	CAP, filter, heavy texture	1
10	15C920	RING, NOZZLE	1	34	15E004	SEAL, adapter, filter, texture	1
11	248522	FILTER, screen, texture, 18 mesh includes 33	1	35	248521	FILTER, screen, texture, 30 mesh includes 33	1
12	15D727	ADAPTER, GHD, RAC	1	36*	15E045	SEAL, fluid, spool, tapered	1
17	248626	KIT, swivel, texture, heavy	1				

* Include in Spool Repair Kit 248627

Technical Data

Maximum Fluid Working Pressure 580 psi
(4.0 MPa, 40 bar)
Maximum Air Working Pressure 250 psi
(1.7 MPa, 17 bar)
Air Requirements ... 30 scfm (0.84 m³/min) Maximum
Fluid Inlet Size 1 in.(m) cam and groove
Air Inlet Size 1/4 npt(f)
Wetted Parts Aluminum, Stainless Steel,
PE, PTFE, Brass, Steel, Viton[®], nylon
Sound Data without Air (applicator only):
Sound Pressure Level 84dB(A)*
Sound Power Level 83dB(A)*
Sound Data with Air (applicator only):
Sound Pressure Level 118dB(A)*

Sound Power Level 118dB(A)*
* Spraying simulated acoustical texture under typical
conditions as specified by the material manufacturer.
Viton and Delrin are DuPont registered trademarks

Dimensions

Weight (dry, without packaging) 35 oz (1008 g)
Height 5.0 in. (127 mm)
Length 14.0 in. (356 mm)
Width 1.6 in. (41 mm)

Graco Phone Number

TO PLACE AN ORDER, contact your Graco distributor, or call **1-800-690-2894 Toll Free**, to identify the distributor closest to you:

Graco Warranty

Graco warrants all equipment manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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ADDITIONAL WARRANTY COVERAGE

Graco does provide extended warranty and wear warranty for products described in the "Graco Contractor Equipment Warranty Program".

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Sales Offices: Minneapolis

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GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441

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