

# Pilot Valve Kits

406811B

Husky® 1050 Diaphragm Pumps

ENG

## Kits 24B657 and 24C825



### Important Safety Instructions

Read all warnings and instructions in the Husky® 1050 Air-Operated Diaphragm Pump Repair/Parts manual. Save all instructions.

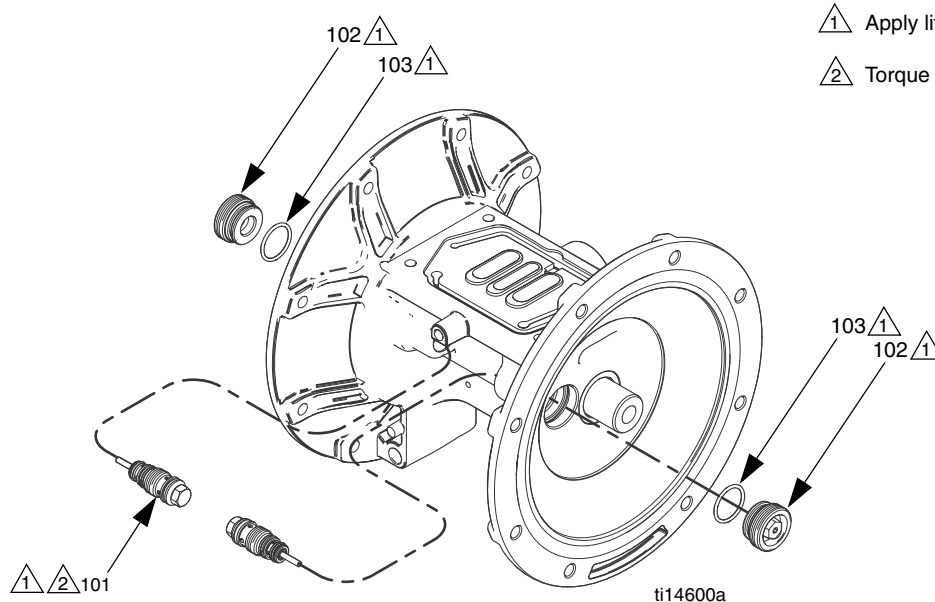
**NOTE:** Apply lithium-based grease whenever instructed to grease.

- Grease and install the new pilot valve cartridges (102) and o-rings (103). Screw in until seated.

**NOTE:** Cartridges (102) *must* be installed before pilot valves (101).

- Grease and install the pilot valves (101). Torque to 20-25 in.-lb (2.3-2.8 N•m). Do not over-torque.

Ref.	Description	Qty.
101	PILOT VALVE, assembly	2
102	CARTRIDGE, pilot valve	2
103	O-RING, cartridge	2
104	GREASE, packet, lithium-based (not shown)	1



1 Apply lithium-based grease.

2 Torque to 20-25 in.-lb (2.3-2.8 N•m).

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 406811 Rev, B 11/2009  
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